Date:

Wednesday, 02/04/2008 3:39:04 PM

♥User:

Julie Lecocq

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 38332

Estimate Number

: 11230

P.O. Number

This Issue : 02/04/2008

: NC Prsht Rev.

First Issue **Previous Run** : //

: 31923

Type

S.O. No. :

: SMALL /MED FAB

Part Number

Drawing Number

Drawing Name

: D23693 : D2369 REV A

Project Number

: N/A : A

Drawing Revision

Material

Due Date

: 09/04/2008

: BRACKET LOCATOR

Qty:

6 Um:

Each

Written By

Checked & Approved By Comment

: Est Rev A

Removed from 9 Digit 05-12-05 JLM

Est Rev:B

Now on Waterjet 07-05-28 JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M5052H32S040

5052-H32 .040 Sheet

19

Comment: Qty.:

1.4217 sf(s)/Unit

Total: 8.5302 sf(s)

Material: 5052-H34 or H32_0.040" thick

(M5052H32S.040)

Batch:

WATER JET

HB 8-4-4

Comment: FLOW WATER JET

3.0

2.0

QC2



B 8-4-4



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK

Comment: SECOND CHECK



5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Dart Ae	rospace Lto	i						
W/O:			WORK ORDER	CHANGES		-		
DATE	STEP	PRO	CEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								,
		140 MA 170 Aud						
Part No	:	PAR #:	Fault Category:	NCR: Yes	No DQ	A:	Date:	
				QA:	N/C Close	d:	_ Date: _	· · · · · · · · · · · · · · · · · · ·
NCR:		V	VORK ORDER NON-CON	FORMANCE (NC	R)			
	1				······			

NCR:		\	WORK OR	DER NON-CONFORMANO	CE (NCR)			
		Description of NC		Corrective Action Section B		Verification	Ammanal	Ammanal
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto
			·					
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		,						
·····-								-
				5 ,				

NOTE: Date & initial all entries

Date:

Wednesday, 02/04/2008 3:39:04 PM

User:

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET LOCATOR

Job Number: 38332

Part Number: D23693

Job Number:



Seq. #:

Machine Or Operation:

Description:

7.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

FINAL INSPECTION/W/O RELEASE

8.0

Job Completion

QC21



Comment: FINAL INSPECTION/W/O RELEASE



1 08-04/04 J

Dart Ae	rospace	Ltd							•
W/O:			W	ORK ORDER CHANGE	S	- 1	,, -, , , ,		· · · · · · · · · · · · · · · · · · ·
DATE	STEP	PRO	CEDURE CHA	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		· · · · · · · · · · · · · · · · · · ·							
Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	A:	Date:	
					QA: N	/C Close	d:	_ Date: _	
NCR:		V	VORK ORD	ER NON-CONFORMAN	ICE (NCR	2)			
D.4.T.F.	OTED	Description of NC		Corrective Action Section		Verific	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		ion C	Chief Eng	QC Inspector
							1		

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	38332
Description: Deck Plate Locator Bracket	Part Number:	D2369-3
Inspection Dwg: D2369 Rev: A		Page 1 of 1

	FIRST	ARTICLE IN	SPECTIO	ON CHE	CKLIST		
	x	First Artic	:le	Prote	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Cor	nments
0.500	+/-0.010	,503	¥				
4.500	+/-0.010	4.503	x				
5.709	+/-0.010	· · · · · · · · · · · · · · · · · · ·	×				
Ø0.128	+0.005/-0.000	,130	*				
37.990	+/-0.010	37,990	×				
38.297	+/-0.010		1				
5.000	+/-0.010	5.010	*				
4.490	+/-0.010		*				
0.664	+/-0.010	:664	¥				
39.000	+/-0.010		¥				
38.528	+/-0.010	38.49	×				
Measured by:	B	Audited by:	7		Prototype Ap	proval:	N/A
Date:	8-4-4	Date:	08/04/0	4	-	Date:	N/A
Rev Date	Change				Re	vised by	Approved

Rev	Date	Change		Revised by	Approvéd
_ A _	04.06.25	New Issue	P/O D350-616-015	KJ/JLM 🛠	
					





DESIGN	DRAWN BY	DART AEROSPACE LTD	
CHECKED	CHECKED APPROVED	DRAWFING NO.	REV. A
22	Ż.	D2369 SHEET 1 OF 2	1 OF 2
DATE	*	ड आ	SCALE
95:02:20		DECK PLATE LOCATOR BRACKET	1:7

MATERIAL: 5052-H34 0.040 THICK SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY 1-69220 SUBJECT TO AMENDMENT 38.544 39.000 LABEL (D2364 UP) (2) 191.0% 000.0 649'0 009.0 **EMD** 5.000 124.4 002.4 37.996 5.709 1.000 38.297 - ¢0.128 (4 PLACES)





DEGLEN	NOAWAL BY	7H- 10140
		DAK! AEKOSPACE LID
B WILLIAMS B WILLIAMS	B WILLIAMS	MCTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO. REV. A
30	产	D2369 SHEET 2 OF 2
DATE	_	TIME
95:02:20		DECK PLATE LOCATOR BRACKETS 1:7

